







Ditec DAS107PLUS

Technical Manual

Automation for sliding doors
(Translation of the original instructions)

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Key



This symbol indicates instructions or notes regarding safety, to which special attention must be paid.



This symbol indicates useful information for the correct functioning of the product.

General safety precautions



ATTENTION! Important safety instructions.

Please follow these instructions carefully. Failure to observe the information given in this manual may lead to severe personal injury or damage to the equipment.

Keep these instructions for future reference.

This manual and those for any accessories can be downloaded from www.ditecautomations.com.

This installation manual is intended for qualified personnel only •Installation, electrical connections and adjustments must be performed by qualified personnel, in accordance with Good Working Methods and in compliance with the current regulations • Read the instructions carefully before installing the product. Wrong installation could be dangerous • Before installing the product, make sure it is in perfect condition •

🔼 The packaging materials (plastic, polystyrene, etc.) should not be discarded in the environment or left within reach of children, as they are a potential source of danger • Do not install the product in explosive areas and atmospheres: the presence of inflammable gas or fumes represents a serious safety hazard • Make sure that the temperature range indicated in the technical specifications is compatible with the installation site • Before installing the motorization device, make sure that the existing structure, as well as all the support and guide elements, are up to standards in terms of strength and stability. Verify the stability and smooth mobility of the guided part, and make sure that no risks of fall or derailment subsist. Make all the necessary structural modifications to create safety clearance and to guard or isolate all the crushing, shearing, trapping and general hazardous areas • The motorization device manufacturer is not responsible for failure to observe Good Working Methods when building the frames to be motorized, or for any deformation during use • The safety devices (photocells, safety edges, emergency stops, etc.) must be installed taking into account the applicable laws and directives, Good Working Methods, installation premises, system operating logic and the forces developed by the motorized door

or gate • The safety devices must protect against crushing, cutting, trapping and general danger areas of the motorized door or gate. Display the signs required by law to identify hazardous areas. Each installation must bear a visible indication of the data identifying the motorized door or gate • Before connecting the power supply, make sure the plate data correspond to those of the mains power supply. An omnipolar disconnection switch with a contact opening distance of at least 3mm must be fitted on the mains supply. Check that there is an adequate residual current circuit breaker and a suitable overcurrent cutout upstream of the electrical installation in accordance with Good Working Methods and with the laws in force • When reguested, connect the motorized door or gate to an effective earthing system that complies with the current safety standards • Before commissioning the installation to the end user, make sure that the automation is adequately adjusted in order to satisfy all the functional and safety requirements, and that all the command, safety, and manual release devices operate correctly •

During installation, maintenance and repair operations, cut off the power supply before opening the cover to access the electrical parts • The protection cover of the operator must be removed by qualified personnel only.

The electronic parts must be handled using earthed antistatic conductive arms. The manufacturer of the motorization declines all responsibility if component parts not compatible with safe and correct operation are fitted • Only use original spare parts for repairing or replacing products • The installer must supply all information concerning the automatic, manual and emergency operation of the motorized door or gate, and must provide the user with the operation and safety instructions.

EC Declaration of Incorporation

We:

ASSA ABLOY Entrance Systems AB Lodjursgatan 10 SE-261 44 Landskrona

Sweden

Declare under our sole responsibility that the type of equipment with name:

Ditec DAS107PLUS Sliding door operator, sold also in kit form as articles DAS107K1P,

DAS107K1PN, DAS107K2P

Comply with the following directives and their amendments:

2006/42/EC Machinery Directive (MD) for the following essential health and safety

requirements: 1.1.2, 1.1.3, 1.2.1, 1.2.2, 1.2.3, 1.2.4.2, 1.2.6, 1.3.9, 1.4.3, 1.7.2,

1.7.3, 1.7.4, 1.7.4.1, 1.7.4.2.

2014/30/EU Electromagnetic Compatibility Directive (EMCD) 2011/65/EU Restriction of hazardous substances (RoHS 2)

2015/863/EU Restriction of hazardous substances (RoHS 2 Amendment)

Harmonized European standards that have been applied:

EN 60335 -1:2012/A2:2019 EN ISO 13849 -1:2015 EN 61000 -6-2:2005

EN 60335-2-103:2015 EN 16005:2012/AC:2015 EN 61000 -6-3:2007+A1:2011

Other standards or technical specifications that have been applied:

IEC 60335-1: 2010 ed.5 IEC 60335-2-103:2006+A1:2010 DIN 18650-1:2010

EC type examination or certificate issued by a notified or competent body concerning the equipment: TÜV SÜD B 058029 0050

10 1 30 5 5 000027 0000

The manufacturing process ensures the compliance of the equipment with the technical file.

The equipment must not be used until the final installed automatic entrance system has been declared in compliance with the Machinery Directive 2006/42/EC.

Responsible for technical file:

Matteo Fino Business Area PGA Ditec S.p.A. Largo U. Boccioni, 1 21040 Origgio (VA) Italy

Signed for and on behalf of ASSA ABLOY Entrance Systems AB by:

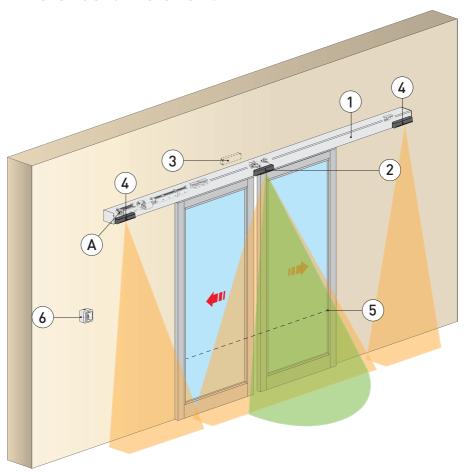
Place Date Origgio 2021-09-02

Signature Matteo Fin**o** Position President B.A. PGA

1. Technical specifications

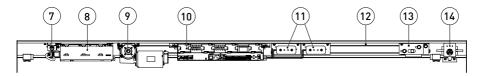
Power supply	100 V~ / 240 V , -10%/ +10% ~ 50/60Hz
Power consumption	Max 100 W
Power supply rated power	75W
Opening speed (2 door wings)	1m/s
Closing speed (2 door wings)	1m/s
Maximum load	120kg (1 door wing) 160kg (2 door wing)
Intermittence	S3=100%
Temperature	1 -20°C 1 +50°C
Degree of protection	IP20 (FOR INTERNAL USE ONLY)
Power supply for accessories	24V == 0,64A
Durability test	1.000.000 cycles

2. Standard installation



Ref.	Description
1	Automation for sliding doors
2	Combined opening and safe closing sensor
4	Safe opening sensor
5	Safety photocell
6	Function selector switch
Α	Connect the power supply cable to a type-approved omnipolar switch with category III insulation and a contact opening distance of at least 3mm. The connections to the mains and low voltage wires must be made on an independent channel separated from the connections to the command and safety devices (SELV = Safety Extra Low Voltage).

3. Main components



Ref.	Code	Description
7		Mains power supply
8	1DAS1ALP	75W power supply unit
9	1DAS1MR	Gearmotor
10	1DAS1QEP	Control panel
11	DAS901BAT1 DAS902BAT2	12V batteries (optional), set parameter 43= 05 24V batteries (optional - the fuse in the cable harness is T10A)
12		Drive belt
13		Belt transmission
14	DAS801LOK DAS801LOKA	Lock with external lock release lever Anti-panic lock

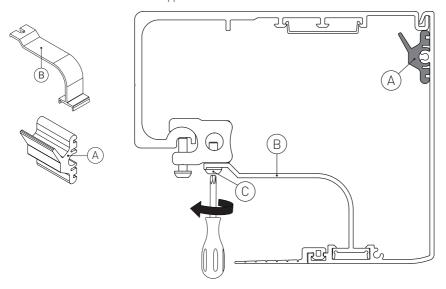


NOTE: the given operating and performance features can only be guaranteed with the use of DITEC accessories and safety devices.

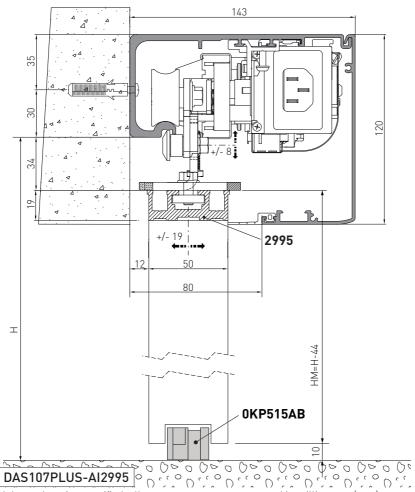
4. Installing the automation

4.1 Removing the cover

Loosen screw C to free the cover supports and lift the cover to remove it.



4.2 Fastening of box using supplied wing anchoring brackets



Unless otherwise specified, all measurements are expressed in millimetres (mm).

The figure shows the measurements for fastening the DAS107PLUS automation to the wall, considering that the automation door wings are made using profiles not manufactured by us.

If the door wings are made with DITEC profiles in the ALU/PAM series: refer to the measurements given in the relative manuals.

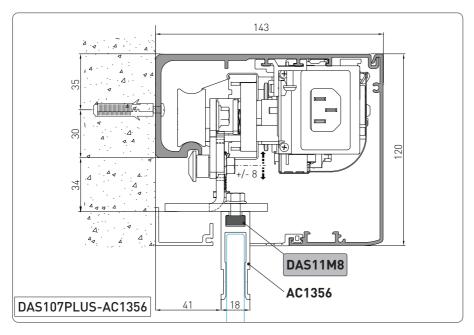
Drill a hole in the box using the reference line on the back and fasten it with M6 Ø12 steel plugs or 6MA screws (not supplied).

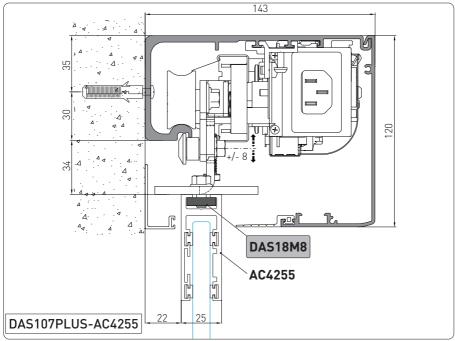
Distribute the fixing points approx. every 400mm.

Make sure the box is positioned evenly, with its back surface perpendicular to the floor and not deformed lengthwise by the shape of the wall. If the wall is not straight and smooth, iron plates must be fixed to it and then the box in turn fixed to the plates.

WARNING: the fastening of the box to the wall must be sufficient to sustain the door wing weight. **WARNING**: do not damage the wheel guide during assembly. Clean the guide thoroughly before installing the wings.

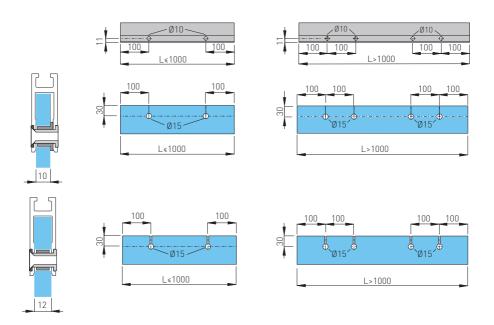
4.3 Example with DAS11M8 and DAS18M8





4.4 Preparing the glass door wing

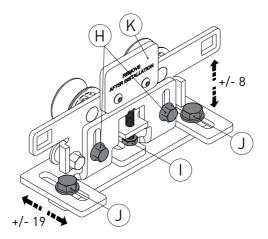
The diagram indicates the process measurements of the AC1356 aluminium profile and glass. Ø10 through holes are required on the aluminium profile and Ø15 on the glass for fastening. The number of holes and related distance between centres are based on the door wing width. Silicon should ideally be used between the edge of the glass and the internal base of the profile.





For applications with an AC4255 or AC4870 glass door wing attachment, refer to the relevant manual.

4.5 Installing and adjusting the door wings





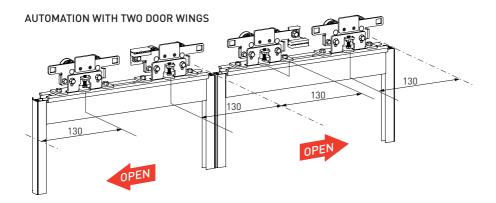
WARNING: after door leaves installation and adjustment REMOVE ALL THE CARRIAGE SELF SUPPORT BRACKETS (K).

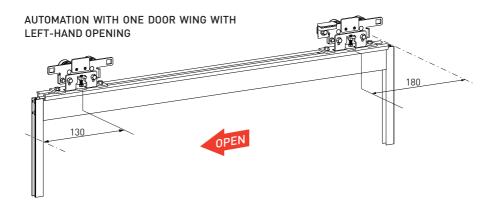
Fix the door wing to the carriage with screws [J].

The door wing can be adjusted as shown in the figure.

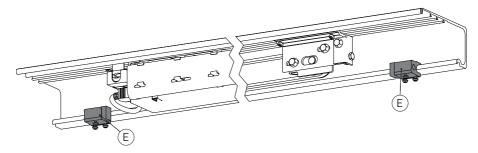
- loosen the screws [H] and adjust the height by turning the screws [I];
- adjust the side position of the door wing by turning the screws [J]:
- move the door wings manually and make sure they move smoothly and freely and that all the wheels rest on the guide.

WARNING: for all-glass door wings without seals, leave a gap of at least 10 mm in the closed position to avoid contact between the glass sheets.





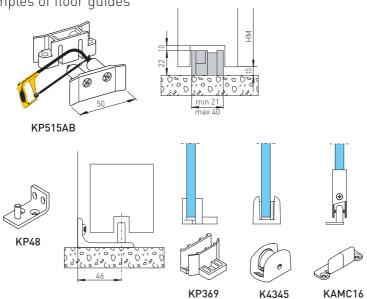
- Place the end stops [E] on the opening and closing positions.
- For the 2 wing automations, a third end stop is provided which must be placed near the end of the box which is used as a stop for the cover support.



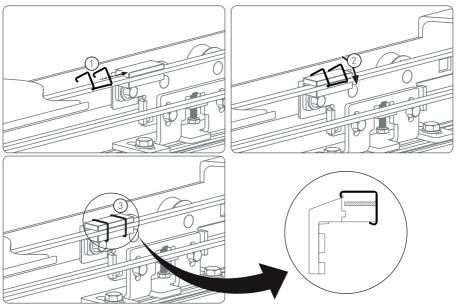
4.6 Installing the floor guides

The floor guides must be made of an anti-friction material such as PVC, NYLON or TEFLON. The length of the floor guide should be no greater than the overlap between the fixed and mobile door wings, and should not enter the passage opening.

Examples of floor guides



4.7 Belt stop installation



4.8 Adjusting the belt

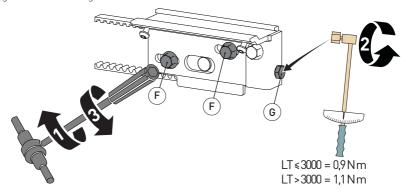


WARNING: incorrect adjustment impairs the correct functioning of the automation.

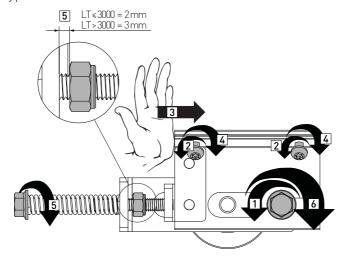
The belt tension is factory-adjusted and readjustment is normally not needed. If despite this, the belt tension has to be corrected, proceed as follows:

4.8.1 Type A

- a) Loosen the two fixing screws (F).
- b) Tighten the belt adjustment screw (G), M6 ,to a torque of 0,9 / 1,1Nm.
- c) Tighten the two fixing screws (F).

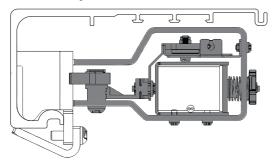


4.8.2 Type B



4.9 Installing the door wing block (optional)

A blocking device can be installed to keep the door wings closed. The control panel automatically recognises the type of block installed. For installation, refer to the blocking device installation manual.



5. Flectrical connections



Connect the automation to an efficient earthing system that complies with current safety standards

During installation, maintenance and repair operations, cut off the power supply before opening the cover to access the electrical parts.

The automation protection casing must be removed by qualified personnel only.

An omnipolar disconnection switch with a contact opening distance of at least 3 mm must be fitted on the mains supply.

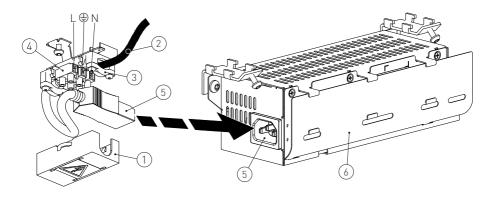
Check there is an adequate residual current circuit breaker and overcurrent cutout upstream of the electrical system.

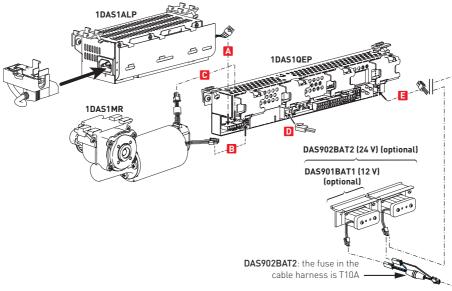
Install an electric switch next to the automatic system.

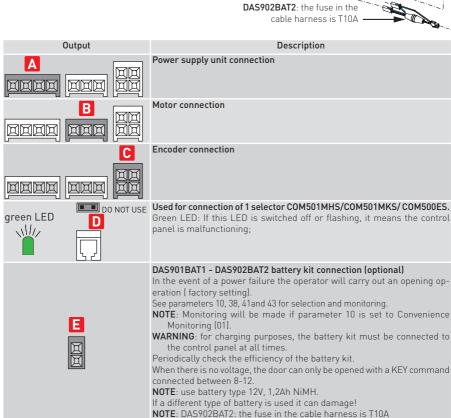
Make sure there are no sharp edges that may damage the power supply cable.

If the power cable is damaged, have it replaced by the manufacturer or qualified personnel.

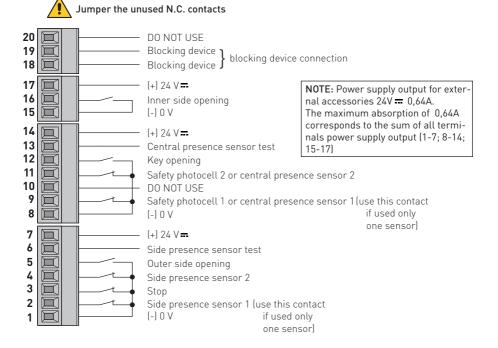
- Use a H05RN-F 3G1,5 or H05RR-F 3G1,5 type electric cable.
- Remove the protective cover [1].
- Connect the power cable [2] to the terminal board [4], locking it in place with the cable fastener [3].
- Replace the protective cover [1].
- Connect the connection cable [5] to the power supply unit [6].







5.2 Control panel commands



5.2.1 Commands

Contact		Function	Description
1 2 [ref. parameter 27]	N.C.	SIDE PRES- ENCE SENSOR 1	Connect side presence sensor 1 as shown in the examples in paragraph 10.2. $$
1 3 (ref. parameter 46)	N.C.	STOP	The opening of the safety contact causes the current operation to stop. WARNING: when the contact closes again, the door closes. WARNING: The emergency opening (battery 12V), is priority (= door opens in case of mains power failure even if STOP contact is open).
1 4 (ref. parameter 28)	N.C.	SIDE PRES- ENCE SENSOR 2	Connect side presence sensor 2 as shown in the examples in paragraph 10.2 .
15	N.O.	OUTER SIDE OPENING	Connect the external sensor as shown in the examples in paragraphs 10.1 and 10.2. The closure of the contact activates the door opening operation.
6 •——— (ref. parameter 29)		SIDE PRES- ENCE SENSOR TEST	Connect the test clamp of the side sensors. Clamp 6 activates a test on the side safety sensors before every operation. If the test fails, an alarm message appears on the display. The door will open and remain open until the fault is cleared.
1 • + +		POWER SUPPLY TO ACCESSO- RIES	24V accessories power supply.

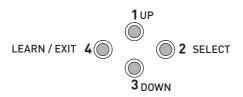
Contact		Function	Description
8	N.C.	SAFETY PHO- TOCELL 1 OR CENTRAL PRESENCE SENSOR 1	Connect safety photocell 1 or central presence sensor 1 as shown in the examples in paragraphs 10.1 and 10.2.
8	N.C.	SAFETY PHOTOCELL 2 OR CENTRAL PRESENCE SENSOR 2	Connect safety photocell 2 or central presence sensor 2 as shown in the examples in paragraphs 10.1 and 10.2.
8	N.O.	KEY OPENING	Closing the contact via a key command activates an opening operation and a closing operation after the time selected by parameter 04. If used for opening in DOOR CLOSED mode: - In the presence of a mains power supply or continuity batteries, a 8-12 command partially opens the door and closes it after the time selected by parameter 04. - If there is no mains power supply, a 8-12 command reactivates the batteries, if present, for the time required to perform a complete opening operation and then the batteries are disconnected from the control panel.
13 •—— (ref. parameter 09)		CENTRAL PRESENCE SENSOR TEST	Connect the test clamp of the presence sensors. Command 13 activates a test on the central safety sensors before every operation. If the test fails, an alarm message appears on the display. The door will open and remain open until the fault is cleared.
8 • 14 • +		POWER SUPPLY TO ACCESSO- RIES	24V accessories power supply.

Contact		Function	Description
1516	N.O.	ININIER SILIE	Connect the internal sensor as shown in the examples in paragraphs 10.1 and 10.2. The closure of the contact activates the door opening operation.
15 • 17 • +		POWER SUPPLY TO ACCESSO- RIES	24V accessories power supply.

Contact	Function	Description
18 •	BLOCKING DEVICE CONNECTION	Output for connecting an electro-mechanical block (optional). The blocking device is automatically selected during the learning phase.

6. Adjustment and selection of control functions

The control panel has a two-figure display that displays text and/or numbers. It has four buttons.



The procedure to switch on the display is as follows:

press the 2-SELECT key to launch the display test

NOTE: make sure all seven segments of the two displays light up correctly to avoid incorrect reading.

- 1 UP: to increase the parameter number or value in it;
- 2 SELECT: to enter a parameter or value to be programmed in the memory;
- **3 DOWN**: to decrease the parameter number or value in it;
- 4 LEAR/EXIT:
 - LEARN has 3 functions: 1, 2, 3.
 - 1. Quick learning. If pressed for longer than 1 second but less than 2, the electronic accessories connected to the control board are recognised.
 - 2. Normal learning. If pressed for longer than 2 seconds, the display flashes . Two seconds after releasing the button, a complete learning cycle begins which performs an opening and closing operation to carry out the operations described in chapter 8.
 - EXIT quits the parameter menu or value without saving the changes. If EXIT is not pressed, the control panel returns to the default display after 3 minutes of inactivity.

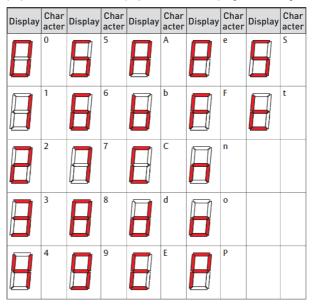
NOTE: the set value is stored by the control panel by pressing **SELECT** irrespective of whether the value has been modified or not. Press **EXIT** if you do not want to store the value.

When a value is programmed, that parameter is excluded from the learning cycle. Even if a new learning cycle is executed, that value will not be modified.

To include the parameters in the learning cycle again, the factory settings must be set.

6.1 Display test

- a. When the display shows " ", push the SELECT button and each of the two display windows make a rotating test pattern.
- **b.** Verify that all seven segments of the two display windows are lit during the test. If not there is a risk of misjudgment of the digits shown in a defective display.
- c. When the display test is finalized the display shows two steady digits indicating the first parameter.



6.2 Status indication on the display

The display shows the different impulses that are active. The status viewing starts with showing "5 L" as for Status, then one or many numbers representing the different active impulses in to the operator. The different impulses are:

- 00= Key Impulse
- 01= Inner impulse
- 02= Outer impulse
- 03= Synchronisation (not used)
- 04= Interlock in impulse (not used)
- 05= Presence impulse 1
- 06= Presence impulse 2
- 07= Side Presence impulse 1
- 08= Side Presence impulse 2
- 09= Stop impulse
- 10= Emergency open impulse (not used)
- 13= Close command
- 14= Nurse impulse (not used)
- 24= Push and Go impulse
- 25= Open-Close impulse
- 28= Fire impulse (not used)
- 47= Interlock Disable (not used)

7. Start up



Before performing any type of operation, make sure that the automation is turned off and the batteries are disconnected.

Start-up and adjustment must be performed in the following order when the automation is installed:

- 1. Connect the accessories, opening and safety sensors, blocking device, batteries and selector.
- 2. Jumper the safety contacts 1-2, 1-3, 1-4, 8-9, 8-11 on the control panel if not used.
- 3. With the door in the closed position connect the mains power supply to the automation.
- 4. Set the following parameters:

Parameter	Description	Settings
09	Central presence sensor test	 00= None (factory setting). 01= Presence sensor 1 (set if a presence sensor with monitoring is installed). 02= Presence sensor 1 and 2 (set if two presence sensors with monitoring are installed).
12	Selection of opening direction	 00= right hand opening for single door wing automation. 01= left hand opening for single door wing automation and for double door automation (factory setting).
29	Side presence sensor test	 00= None (factory setting). 01= Presence sensor 1 (set if a presence sensor with monitoring is installed). 02= Presence sensor 1 and 2 (set if two presence sensors with monitoring are installed).
67	Selection of the type of automation	00= Automation with one door wing. 01= Automation with two door wings.
B1	Operation mode selector key lock (for COM500ES)	00= No access code 01= Hold for two sec 02= Passcode 03= DO NOT USE



NOTE: If the 12V battery is used set parameter 43 = 05

- 5. Leave ajar the casing and, if there are safety sensors, check that they are in standby mode and that there are no people or objects moving in the sensors detection area.
- 6. Open the cover just enough to press the **LEARN** button for 2 seconds, the display flashes



To enable the stroke and weight of the door wings to be acquired correctly, the acquisition phase must be performed with the door wings installed.

- Leave ajar the casing without fixing it so that the sensors remain in their working position. Free the area of action of the sensors so that they are detected and monitored during the learning cycle.
- **8.** The automation performs opening and closing operations.

During this cycle, the following accessories connected to the control panel are recognised and some parameters detected:

Accessory / Parameter	Parameter number
High Speed Closing	02
Presence of block and type	05, 06
Whether the sensors are monitored or not	9, 29, 31
Presence of battery and type	41
Measurement of width of passage opening	-
Calculation of weight of door wing(s)	68
Door type	67
Calculation of friction in the system	69

At the end of the learning cycle, the door remains closed and the display indicates \square \square .

If some parameters have not been automatically configured during the learning cycle, the door opens. The display first indicates \boxed{P} , and then the parameter that has not been ac-

quired automatically, for example, if the door is a 2-wing or 1-wing door (parameter 67), or the parameters P05, P06. These parameters can be configured by the installer. If the display shows P59, P68, P69, check that there are no obstacles and friction such as to prevent the correct learning of the run and leaf weight. Check that the stroke of the leaf is not less than 300mm. Remove the obstacles and repeat the learning.

- 1. Press the **SELECT** button to start to modify the parameters.
- 2. Press **SELECT** again to display the parameter value in flashing mode.
- 3. Select the correct value using the **UP** and **DOWN** buttons.
- 4. Press **SELECT** to confirm and program the selected value.
- 5. Continue to configure the other parameters that have not been acquired
- 6. Press LEARN/EXIT for more than 2 seconds and the display will indicate ☐ □ □, after 2 seconds, the door closes and is ready for operating.

If necessary, you can adjust the following main parameters:

	00	Selection of opening speed (cm/s) (10÷70, 10= 10cm/s; 70= 50cm/s)
	02	High Speed Closing (cm/s) (10÷70, 10= 10cm/s; 70= 50cm/s)
	03	Selection of automatic closing time (00÷60s)
	11	Partial opening selection (00-99%)
	15	Acceleration and braking performance adjustment (01÷05) 01= minimum performance, for light door wings 05= maximum performance, for heavy door wings
	38	Selection of continuous operation with 24V DAS902BAT2 battery (00÷01) 00= Off 01= On
<u> </u>	49	Adjustment of the maximum opening force (02÷19N x10) If the reopening maneuver occurs too abruptly, set parameter 49 with a value lower than the factory value (08), example 04 - 05.

- For other parameter variations, see the "Parameters" chapter.
- Make sure the installation complies with the current regulations and the essential requisites laid down by the relevant authorities.
- At the end of the start-up close the cover and fix it with the appropriate screws, see chapter 5.1.

8. Parameters

8.1 Configuration parameters according to function

For more information on the parameters, see par. 8.2

SPEED parameters			
Parameter Description Range			
00	High Speed Opening (10= 10cm/s; 70= 50cm/s)	10÷50cm/s	
02	High Speed Closing (10= 10cm/s; 70= 50cm/s)	10÷50cm/s	

TIME parameters			
Parameter	Parameter Description Range		
03	Hold Open Time	00÷60s	
04	Key Hold Open Time	00÷60s	

FUNCTION parameters			
Parameter	rameter Description Range		
12	Opening direction. One wing open right (00) / one wing open left and two wings (01)	00÷01	
5E	Status indication. Off (00) / On (01)	00÷01	
55	Service needed opening cycles		
67	Door type. 00 (1 wing) - 01 (2 wings)		

POSITION parameters				
Parameter	rameter Description Range			
11	Partial open position	00÷99%		

DRIVE parameters		
Parameter	Description	Range
15	Acceleration and braking performance. Minimum(01)/maximum(05)	01÷05
49	Opening max. force	02÷19 N x10
4A	End checking closing thrust	00÷19 N x10
50	Closing max. force	02÷19 N x10
68	Door weight	00÷40kg x10
69	Friction	00÷99N

EMERGENCY parameters				
Parameter	eter Description Range			
10	Emergency unit monitoring. Off (00) / Convenience monitoring (01) 00÷01			
38	Continuity with battery. OFF (00) / ON (01) 00÷01			
40	40 Emergency unit test interval 04÷23h			
41	41 Battery type. No battery (00) / 12V (01) / 24V (02) 00÷02			

LOCK parameters		
Parameter	Description	
05	Block type. No block (00) / DO NOT USE (01, 02) / antipanic block (03) / standard block (04) / DO NOT USE (05)	
06	closing thrust before opening. OFF (00) / ON (01) 00÷01	
43	Opening delay for lock 00÷99s	
44	EXIT lock. Off (00) / On (01) 00÷01	
51	Push & Close. Off(00) / On (01)	00÷01
52	Push & Close Timeout	00÷99s x10

SENSOR parameters		
Parameter	meter Description	
07	Presence impulse 1 configuration. N.O. (00) / N.C. (01)	
08	O8 Presence impulse 2 configuration. N.O. (00) / N.C. (01)	
09	Central presence sensor test. None [00] / sensor 1 [01] / sensor 1 and 2 [02]	
27	27 Side presence input 1 configuration. N.O. (00) / N.C. (01) 00±0	
28 Side presence input 2 configuration. N.O. (00) / N.C. (01) 00÷0		00÷01
29 Side presence impulse monitoring. None [00] / sensor 1 (01) / sensor 1 and 2 (02) 00÷02 u		00÷02 units
30 Side presence activation distance 00÷990		00÷99dm
31 Sensor type.1-wire (00) / 2-wire (01) monitoring 00-		00÷01
46 STOP configuration. N.O. (00) / N.C. (01) 00÷		00÷01

	OPERATION MODE SELECTOR parameters		
Parameter	meter Description Rang		
В0	Operation mode selector variant. Electronic program selector (04)		
B1	Operation mode selector key lock. Off (00) / Hold for 2 s.(01) /Passcode (02) / DO NOT USE (03)	for 2 s.(01) /Passcode (02) / DO 00÷03	
B2	Operator mode selector service indication. Off (00) / On (01) 00÷0		
В3	Choose priority of the operation mode selector. DO NOT USE 25÷2		
B4	Choose group of the operation mode selector. DO NOT USE 00÷10		
B5	Choose display mode of the operation mode selector. DO NOT USE	ode selector. DO NOT USE 00÷01	
В6	Choose terminal mode of the operation mode selector. DO NOT USE	peration mode selector. DO NOT USE 00÷02	
B7	Mode selector, "self service" indication. Off (00) / On (01)	00÷01	
B8	Mode selector, open impulse. Disabled (00) / Login required (01) / Enabled (02)	2) 00÷02	

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In the "INSTALLATION SETTINGS" column you can note the modified setting values.

Parai	meter	Description	Factory	setting	Installation setting
		Selection of opening speed (10÷70, 10= 10cm/s; 70= 50cm/s for single door wing) Sets the maximum opening speed.	4		
	2	Selection of closing speed (10÷70, 10= 10cm/s; 70= 50cm/s for single door wing) Sets the maximum closure speed.	AUTON	OITAN	
	3	Selection of automatic closing time (00÷60s) Adjusts the time during which the automation remains open following an internal or external opening command.			
	4	Selection of automatic closing time after a key command "KEY" (00+60s) Adjusts the time during which the automation remains open following a key opening command "KEY".		7	
	5	Selection of block type (00÷05) 00= no block. 01= DO NOT USE. 02= DO NOT USE. 03= anti-panic block. 04= standard block. 05= DO NOT USE.	AUTON	MATIC	
	5	Closure thrust before the opening operation (00÷01) 00= Disabled. 01= Enabled. If enabled (01), the automation applies a closure thrust to guarantee a correct release when the electric lock opens.	AUTON	MATIC	
	7	Photocell contact 1 or central presence sensor 1 (00÷01) 00= N.O. 01= N.C.		1	
	8	Photocell contact 2 or central presence sensor 2 (00÷01) 00= N.O. 01= N.C.		1	
	9	Central presence sensor test (00÷02) 00= None 01= Presence sensor 1 (set if a presence sensor with monitoring is installed). 02= Presence sensor 1 and 2 (set if two presence sensors with monitoring are installed).	то ве	SET	
1	3	Emergency Unit Monitoring (00÷01) The emergency unit will be tested by shutting of the power to the control panel and open the door with the emergency unit. The test is never done in operation mode selection OPEN and normally not in OFF. Authorities can demand that the emergency unit is moni-tored on a regular basis, see parameter 40 "Emergency Unit Test Interval" below. Half an hour before this time has elapsed the following outer impulse generates an emergency opening test. If there is no outer impulse within the next half hour, the operator control unit generates the opening impulse by it self (ghost impulse). The test is also always performed after a Reset and after changing operation mode selection from a position where a test is not done to a position where the test is made. 00= Off. 01= Convenience monitoring. Is a simpler one-channel monitoring. Convenience monitoring can be used for monitoring battery. If the DAS901BAT1 battery is used, see parameter 43. A flashing red light every second indicates a malfunctioning battery condition. (when using COM500ES)	0	0	

4	R	Adjustment of the thrust to verify the closure end stop (00÷19N x10)	05	
5		Adjustment of maximum force during closure (02÷19N x10) The force applied from the operator to the door leaf during closing.	15	
5	2	Push&Close (00÷01) When this parameter is set to On (01) the motor will in operation mode selections OFF or EXIT try to close the door with the force selected by parameter 50 "Closing Max Force", if someone tries to open it manually. Push & Close is also known as "poor man's lock". 00= Off. 01= On.	0.0	
5		Push & Close Timeout(00÷99s x10) Adjustable time for how long time the door will continue to "fight back" when someone is trying to force it open. 00= infinite time.	00	
5	5 ³	Service needed Operating Cycles (00÷50 x 100.000) Set number of openings before yellow LED in operation mode selector will start flashing (only on COM500ES). To clear the service needed indication you have to hold on the MMI at the same time for 5 seconds when the display shows on. After 5s the display will show "SE" during another 5s, release the UP and DOWN buttons. While the display shows "SE" pres on the MMI at the same time for 5 seconds when the display shows on. After 5s the display will show and the counters opening cycles will be set to zero.	0.0	
5	E	Status indication (00÷01) The operator shows the status indication on the LED display of the control panel. See paragraph 7.2 for more information. 00= Off. 01= On.		
6	7	Selection of the type of automation (00÷01) 00= Automation with one door wing. 01= Automation with two door wings.	TO BE SET	
5	3	Door weight (00÷40kg x10) Will be estimated during the Learn but can also be altered manually.	AUTOMATIC	
5	3	Friction (00÷99N) The friction when moving the door is automatically measured during a Learn	AUTOMATIC	

ELECTRONIC OPERATION MODE SELECTOR PARAMETERS			
Parameter	Description	Factory setting	Installation setting
ЬΠ	Operation mode selector variant (01÷04) 01= DO NOT USE 02= DO NOT USE 03= DO NOT USE 04= ELECTRONIC SELECTOR	AUTOMATIC	

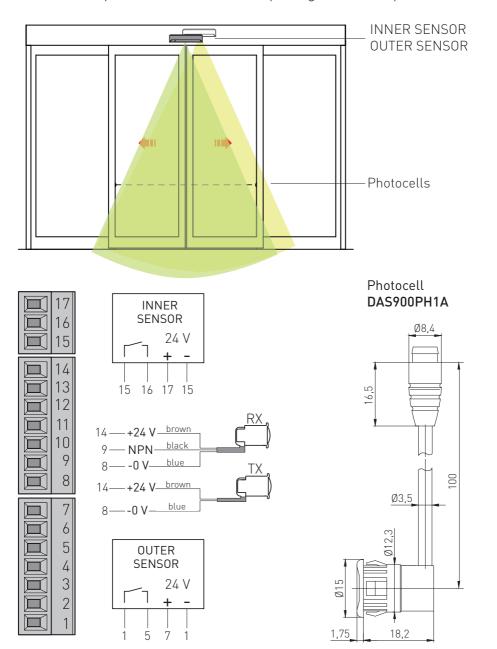






9. Example of connection

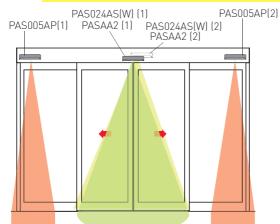
9.1 Example of connection with opening radar and photocell



9.2 Combined opening and safety sensor + safety sensor on opening



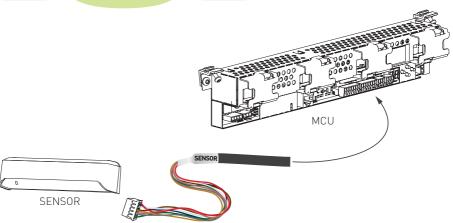
The electrical connections must be made when the mains power supply is switched off



With these connections, the automation opens and makes a reversal safety contact on the passage opening with a command from the internal and/or external sensor.

Opening safety is guaranteed by the auto-control side sensors.

NOTE: If only one sensor is connected, refer to the sensor connections (1).





ATTENTION: DO NOT cut this cable side that muts be connected to the SENSOR

Set the selection DIP switches on sensor PASAA2 as shown below:





For more information on how the sensors switches work, refer to the relevant installation manuals.

If used also photocell in combination with sensors (ref. paragraph 10.1):

- not connect the blue wire of sensor to terminal15;
- not connect the NPN wire of photocell receiver to terminal 9;
- connect the blue wire of sensors and the NPN wire of receiver togheter.

10. Troubleshooting / alarms

Problem	Solution
The automation doesn't open and	Check and change the functions selector switch settings.
the motor doesn't start up	Make sure there are no objects on the sensor's detection path.
	Check the power supply switch inside the building.
The motor starts up but the auto-	Check any locks, releasing them if necessary.
mation doesn't open	$\label{eq:make-sure-theorem} \mbox{Make sure there are no objects hindering the opening of the automation.}$
The automation doesn't close	Check and change the functions selector switch settings.
	Make sure there are no objects on the sensor's detection path.
The automation opens and closes by itself.	Make sure there are no moving elements on the sensor's detection area. $ \\$
The reopening maneuver occurs too abruptly	Set parameter 49 with a lower value , example 04-05

10.1 Alarms

- The control panel display shows error signals.
- During normal operation, the display shows σ π.
- If the display is switched off, check the mains power supply and the power cable.
- When there is an alarm, the display alternates the error type (e.g. 🗜 🖰 Motor error) with a

- If there are several errors, they will be visualised in alphabetic order and in sequence.
- It is possible to give a RESET to the control unit by the function selector switch.
- Alternatively, disconnect the power supply and battery, if present, and then reconnect them.
- If the problem persist check below error list.
- On each control panel there is a green LED.
- If this LED is switched off or flashing, this means the control panel is malfunctioning.

Main error: Power Supply		
Error	Cause	Solution
	There is not enough power to the control unit	Check that the power does not drop from the Power supply unit, check cables. Replace the Power supply unit

E1 - Sensor error		
Error	Cause	Solution
3 1	Side presence command error. The control panel hasn't received a check response from the side presence sensor.	Check that the test output is connected to terminal 6 and all connections are correct. See also parameter 29.
		Replace the side presence sensor.
32	Central presence command error. The control panel hasn't received a check response from the central presence sensor.	Check that the test output is connected to terminal 13 and all connections are correct. See also parameter 9.
		Replace the central presence sensor.

E2 - Emergency Unit Error		
Error	Cause	Solution
J !	Emergency Unit Error. The battery voltage drops due to low capacity during test.	Charge or replace the battery.
<u> </u>	Emergency Unit Error. The battery voltage measurement is wrong.	Replace the escape route unit (if present), otherwise replace the main control unit.
75		Make sure that the cables are OK and connected.
	circuited or the internal thermal fuse in the battery is defective. The charging current is out of specification.	
		Replace the main control unit.
26	Emergency Action Timeout. The door is prevented its emergency unit test within a stated time, due to high friction or jammed door.	

	E3 - Control panel error		
Error	Cause	Solution	
	Internal RAM memory error	Make a RESET. If the problem persists, replace the control panel. The green LED flashes or is switched off.	
	Internal ROM memory error	Make a RESET. If the problem persists, replace the control panel. The green LED flashes or is switched off.	
02	Serious internal EEPROM memory error	Make a RESET. If the problem persists, replace the control panel.	
05	Ambient temperature measuring error	Make a RESET. If the problem persists, replace the control panel.	
0.5	Motor pilot fault (break chopper)	Make a RESET. If the problem persists, replace the control panel.	
	A/D converter error	Make a RESET. If the problem persists, replace the control panel. The green LED flashes or is switched off.	

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	D : 1 : 1	M.I. DECETIVAL III
	Registration error within the program	Make a RESET. If the problem persists, replace the control panel. The green LED flashes or is switched off.
11	Error within the program	Make a RESET. If the problem persists, replace the control panel. The green LED flashes or is switched off.
ıш	Blocking device current error	Check the blocking device is correctly installed. If the problem persists, replace it.
17		Make a RESET. If the problem persists, replace the control panel.
17	Watchdog hardware error The connection to the motor cannot be disabled	Make a RESET. If the problem persists, replace the control panel.
18	Serious EEPROM writing error. Cannot change the configuration parameter.	Make a RESET. If the problem persists, replace the control panel.
77	24V output overcurrent error.	Make a RESET. If the problem persists, check the sensors and accessories connected to the 24V output.
22		Make a RESET. If the problem persists, replace the control panel. The green LED flashes or is switched off.
23	Blocking device error. Cannot release the blocking device with the relative relay.	Make a RESET. If the problem persists, replace the control panel.
24	Learning error. The learning cycle has been suspended.	Check the automation performs a complete opening and closure cycle. Check the friction. Launch a new learning cycle.
33	Serious programming error	Make a RESET. If the problem persists, replace the control panel.
34	Output activation error. Fault test on safety circuits.	Make a RESET. If the problem persists, replace the control panel.
35	Connection voltage error.	Make a RESET. If the problem persists, replace the control panel.
46	Program selector internal Error.	RESET, and if the problem remains, replace the program selector.

	E4 - Motor/encoder error		
Error	Cause	Solution	
03	Encoder error. The encoder, encoder cable or motor cable is damaged.	Check the encoder and motor connections.	
04	Motor current error The motor cable or encoder cable is damaged.	Make sure the connection is correct.	
09	Encoder cable error The encoder cable is damaged	Check the encoder cable, and replace it if necessary.	

E5 - Blocking device error			
Error	Cause	Solution	
רח	The blocking device or an obstacle more than	Check the blocking device and make sure there are no obstacles or mechanical jamming.	
ш	14mm from the closing stop is preventing the	Make sure the parameter closure thrust before the opening operation \square \sqsubseteq is correctly set.	

	E6 - Communication error		
Error	Cause	Solution	
12	Motor control communication error. Motor control processor disconnected from the circuit.	Make a RESET. If the problem persists, replace the control panel.	
13	$\label{lem:automation} Automation control communication error. Automation control processor disconnected from the circuit$	Make a RESET. If the problem persists, replace the control panel.	
39	Program selector Brand Mismatch Error. The Operation mode selector is not of the brand Ditec.	Replace the Operation mode selector with a Program selector of Ditec brand.	
	Program selector Communication Error. Corrupted communication with the Program selector when selecting operation mode.	RESET, and if the problems remains change the Program selector. If the problem still remains after changing the Program selector change the control unit.	
53	Operation Mode Selector Communication Error. Operation mode selector disconnected from the external bus.	RESET, check connections, and if the problem remains, replace the operation mode selector.	



It is not possible to replace a Ditec operator component with a component from a different brand.

E7 - Motor temperature error		
Error	Cause	Solution
15	speed and open automation time settings.	If the motor is hot, bring the automation to OPEN DOOR mode and wait for at least 1 minute. Reduce the speed and increase the open automation time.

E8 - Non-critical error		
Error	Cause	Solution
49	Non-critical EEPROM writing error	Make a RESET. If the problem persists, replace the control panel.
50	EEPROM full	There are too many data to be recorded. Reduce the amount of data in the register configuration.

Program selector error Codes			
Detailed error	Reason	Remedy	
Red light every 2 seconds		RESET, and if the problem remains a service visit is required.	
Red light 4 times per second	Internal error in the Program selector.	Replace the Program selector.	

IMPORTANT

After removing the fault or replacing the automation components, check the following:

- 1. the movement of the door (adjust the necessary parameters so that the door works correctly);
- 2. the parameters relating to accessories have been correctly set;
- 3. the installation complies with local laws and the minimum requisites of the relevant authorities.

11. Routine maintenance plan

Perform the following operations and checks every 6 months, according to the intensity of use of the automation.

With power supply and batteries disconnected:

- Clean the mobile parts (the whells, the carriage slide guides and the floor guides).
- Check the belt and its tension.
- Check the wear of the belt and the wheels of the carriages (if necessary, replace them).
- Clean sensors and photocells.
- Check the stability of the automatic system and make sure that all screws are correctly tightened.
- Check the alignment of the door wings, the position of the end stops, and the correct introduction of the blocking device.

With power supply and batteries connected:

- Check the blocking system is working correctly.
- Check the stability of the automation, and make sure it moves smoothly.
- Check that all control functions are operating correctly.
- Make sure the command and safety sensors are working correctly.
- Make sure the forces developed by the automation meet the requisites of the applicable regulations.
- Check the correct functioning of the batteries, if any.



NOTE: for spare parts, see the spares price list.

Only use original spare parts for repairing or replacing products.



The installer must supply all information concerning the automatic, manual and emergency operation of the motorised automation or gate, and must provide the user with the operating instructions.

The installer must prepare and keep a maintenance record showing all the routine and extraordinary maintenance work carried out.

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